

JACK SCREW SIZES FOR RING JOINT FACE ORIFICE FLANGES

Nominal Pipe Size	300#			400#			600#			900 #			1500 #		
	Size	Length	Hole Size	Size	Length	Hole Size	Size	Length	Hole Size	Size	Length	Hole Size	Size	Length	Hole Size
1	5/8	3-3/4	11/16	5/8	3-3/4	11/16	5/8	3-3/4	11/16	5/8	3-3/4	3/4	5/8	3-3/4	3/4
1-1/4	5/8	3-3/4	11/16	5/8	3-3/4	11/16	5/8	3-3/4	11/16	5/8	3-3/4	3/4	5/8	3-3/4	3/4
1-1/2	5/8	3-3/4	11/16	5/8	3-3/4	11/16	5/8	3-3/4	11/16	5/8	3-3/4	3/4	5/8	3-3/4	3/4
2	5/8	3-3/4	11/16	5/8	3-3/4	11/16	5/8	3-3/4	11/16	5/8	4	3/4	5/8	4	3/4
2-1/2	3/4	3-3/4	13/16	3/4	3-3/4	13/16	3/4	3-3/4	13/16	5/8	4-1/4	3/4	5/8	4-1/4	3/4
3	3/4	3-3/4	13/16	3/4	3-3/4	13/16	3/4	3-3/4	13/16	3/4	4	7/8	3/4	4-1/2	7/8
4	3/4	3-3/4	13/16	3/4	4	7/8	3/4	4	7/8	3/4	4-1/4	7/8	3/4	5	7/8
5	3/4	4	7/8	3/4	4	7/8	3/4	4-1/4	7/8	3/4	4-1/2	7/8	3/4	6	7/8
6	3/4	4	7/8	7/8	4-1/2	1	7/8	4-1/2	1	1	5	1-1/8	1	6	1-1/8
8	3/4	4-1/4	7/8	7/8	4-1/2	1	7/8	5	1	1	5	1-1/8	1	7	1-1/8
10	1	4-1/2	1-1/8	7/8	5	1	7/8	5	1	1	5-1/2	1-1/8	1	7	1-1/8
12	1	4-1/2	1-1/8	7/8	5	1	7/8	5-1/2	1	1	6	1-1/8	1	8	1-1/8
14	1	5	1-1/8												
16	1	5	1-1/8												
18	1	5	1-1/8												
20	1	5-1/2	1-1/8												
24	1	5-1/2	1-1/8												

All dimensions are in inches.