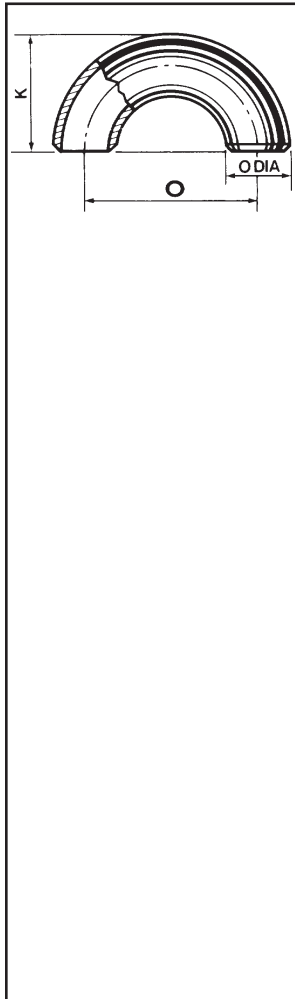


STAINLESS STEEL LONG RADIUS 180° RETURNS



Nominal Pipe Size	Standard Range — Inches			Approximate Weight — Pounds			
	O.D. Outside Diameter	Center to Center O	Back to Face K	Sch.5S	Sch.10S	Sch.40S	Sch.80S
1/2	0.840	3	1-7/8	0.20	0.26	0.34	0.44
3/4	1.050	2-1/4	1-11/16	0.20	0.26	0.34	0.46
1	1.315	3	2-3/16	0.36	0.59	0.68	0.90
1-1/4	1.660	3-3/4	2-3/4	0.50	0.94	1.16	1.54
1-1/2	1.900	4-1/2	3-1/4	0.72	1.28	1.68	2.24
2	2.375	6	4-3/16	1.24	2.18	3.00	4.14
2-1/2	2.875	7-1/2	5-1/8	2.42	3.64	5.96	7.90
3	3.500	9	6-1/4	3.48	5.36	9.36	12.66
3-1/2	4.000	10-1/2	7-1/4	4.66	7.18	13.12	28.08
4	4.500	12	8-1/4	6.02	9.24	17.80	24.80
5	5.563	15	10-5/16	12.20	16.00	30.20	42.80
6	6.625	18	12-5/16	17.90	23.00	47.00	70.60
8	8.625	24	16-5/16	30.80	44.40	94.00	142.00
10	10.750	30	20-3/8	58.40	77.20	166.00	220.00
12	12.750	36	24-3/8	104.00	119.00	246.00	320.00
14	*	42	28	-	178.00	308.00	413.00
16	*	48	32	-	227.00	418.00	550.00
18	*	54	36	-	288.00	528.00	696.00
20	*	60	40	-	374.00	642.00	854.00
24	*	72	48	-	642.00	968.00	1240.00

*Dimensions same as Nominal Pipe Size