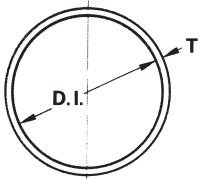


I.D. GAUGE PIPE

All dimensions in inches

Inside Dia. I.D.	Wall Thickness T	U.S.S. Gauge	Weight (Lb/Ln.Ft.)
1-1/2	0.078*	14	1.32
	.109	12	1.84
	.125	11	2.21
2	0.078*	14	1.78
	.109	12	2.50
	.125	11	2.86
2-1/2	0.078*	14	2.20
	.109	12	3.22
	.125	11	3.68
3	0.078*	14	2.66
	.109	12	3.72
	.125	11	4.25
4	0.078*	14	3.48
	.109	12	4.92
	.125	11	5.62
5	0.078*	14	4.37
	.109	12	6.15
	.125	11	7.00
6	0.078*	14	5.25
	.109	12	7.35
	.125	11	8.40
8	0.078	14	7.10
	.109*	12	9.89
	.125	11	11.24
10	0.109*	12	12.20
	.125	11	14.00

Inside Dia. I.D.	Wall Thickness T	U.S.S. Gauge	Weight (Lb/Ln.Ft.)
12	0.109	12	14.70
	.125*	11	16.80
14	0.109	12	17.20
	.125	11	19.60
	.140	10	20.63
16	0.125	11	22.20
	.141	10	25.00
	.187	3/16	35.65
18	0.125	11	24.80
	.141	10	28.10
	.187	3/16	40.14
20	0.125	11	27.80
	.141	10	31.30
	.187	3/16	41.00
22	0.125	11	30.50
	.141	10	34.20
	.187	3/16	45.00
24	0.125	11	33.20
	.141	10	37.50
	.187	3/16	49.00
30	0.141	10	47.00
	.187	3/16	61.50
	.250	1/4	84.00
36	0.141	10	57.00
	.187	3/16	75.00
	.250	1/4	106.00



Material: ASTM A-240 types 304, 304L, 316 and 316L.

Welding: Automatic PAW or GTAW with or without filler metal or GMAW.

Wall Thicknesses indicated by asterisk (*) are designed for full vacuum or max. 150 PSI at 200°F.

Other sizes require reinforcing if used for vacuum service or vacuum may occur in the line. (Ref. Design Section, page 16)

Pipe is pickled and washed.