



INSIDE DIA. (I.D.)		OUTSIDE DIA. (O.D.)		WALL THICKNESS (t)		LENGTH (L)		WEIGHT	
INCHES	mm	INCHES	mm	INCHES	mm	INCHES	mm	LB	kg
6	152	8 1/2	216	0.125	3.18	3 1/2	89	3.40	1.54
8	203	10 5/8	270	0.125	3.18	4	102	5.00	2.27
10	254	12 3/4	324	0.125	3.18	5	127	7.50	3.40
12	305	15	381	0.125	3.18	6	152	10.50	4.76
14	356	16 1/4	413	0.140	3.58	6	152	12.90	5.85
16	406	18 1/2	470	0.187	4.75	6	152	19.50	8.84
18	457	21	533	0.187	4.75	6	152	22.80	10.34
20	508	23	584	0.250	6.35	6	152	33.50	15.20
24	610	27 1/4	692	0.250	6.35	6	152	40.90	18.55
30	762	33 3/4	857	0.312	7.92	6	152	65.40	29.66
36	914	40 1/4	1022	0.375	9.52	6	152	96.50	43.77

NOTES

- "T" not less than "t".
- Lap is machined on both sides, gasket face standard serrated.
- Bevel machining only on wall thicknesses exceeding 3.18 mm.
- Heat-treating on request.
- Lengths other than shown can be supplied.

Material: ASTM A240 types 304, 304L, 316 and 316L.

Welding: Automatic Paw or GTAW with or without filler metal or GMAW.

All stub-ends are pickled and washed.

NOTE: FABRICATED IN INCHES.